

IN THE SPECIFICATION:

Please replace the paragraph beginning on page 10, line 14 with the following:

B<sup>1</sup>

Referring now to FIG. 3, a method for drilling printed circuit boards utilizing the entry and exit materials in accordance with the present invention is generally shown. Entry material 10 is placed on the planar surface of a printed circuit board 24 26. The printed circuit board 24 26 is positioned over the exit material 18. The high speed drill spindle 26 and pressure foot 28 are lowered down until they engage the upper surface of the entry sheet 10 and the drill bit 30 proceeds through the entry material, the printed circuit board 24 26 and into the exit material 18 before being withdrawn. In the embodiment shown in FIG. 3, there are a total of three metal layers that act as heat sinks to draw heat from the drill bit 30 including layers 12 and 16 of the entry material and layer 20 of the exit material.